

ABSTRACT

An architectural trim product formed of a metal sheet material that is bent to a selected profile shape by the interaction of mating contoured die surfaces. The product has a first end that engages first edge of a mounting member and a second end that engages the opposite edge of the mounting member. The second end of the trim product includes a bent edge that grips the mounting member to securely hold thereto. The fasteners used to affix the mounting member to the building structure are subsequently covered so that no trim product fasteners remain visible.